

General Certificate of Conformity & Build Sheet

June 7, 2026

VLM-GCC-2026-CMQ3XIUN

CORVAYLE

1 · CERTIFICATION

Corvayle LLC hereby certifies that the bicycle identified below, as assembled and delivered, complies with all applicable consumer product safety rules listed under "Applicable rules" – including 16 CFR Part 1512, Requirements for Bicycles – based on the reasonable testing program described in this certificate. This certification is issued pursuant to Section 14(a) of the Consumer Product Safety Act and 16 CFR Part 1110.

PRODUCT CERTIFIED

**Custom-assembled bicycle on a Winspace
SLC Disc Frameset frameset**

Build ID · cmq3xiunf000

Customer · Admin

Delivery ·

MANUFACTURE (ASSEMBLY) DATE & PLACE

– (will stamp on completion)

Kirkland, WA, USA

TESTING DATE & PLACE

Pre-delivery QC per build standard – (will stamp on completion), Kirkland, WA, USA

2 · APPLICABLE CONSUMER PRODUCT SAFETY RULES

CITATION	RULE	SCOPE OF COMPLIANCE
16 CFR Part 1512	Requirements for Bicycles	Frame, fork, wheels, brakes, drivetrain, tires, reflectors and assembly checked against the bicycle requirements rule.

3 · IMPORTER & CERTIFIER OF RECORD

IMPORTER / DOMESTIC MANUFACTURER

Corvayle LLC

Importer of record & assembler

11053 132nd Ave NE · Kirkland, WA, 98033 ·
USA

425-555-0277 · compliance@corvayle.com

CUSTODIAN OF TEST RECORDS (16 CFR 1110.11(D))

Dimitri Blondeel

Corvayle LLC, 11053 132nd Ave NE, Kirkland,
WA 98033

compliance@corvayle.com · 425-555-0277

4 · REASONABLE TESTING PROGRAM

Each bicycle assembled by Corvayle LLC is built and inspected under our documented Build Standard, which mirrors the safety-relevant clauses of 16 CFR Part 1512. The standard covers frame and fork inspection, wheel true and dish, hub bearing pre-load, brake assembly + reach + free-stroke, drivetrain indexing, headset and stem torque (within manufacturer values), seatpost min-insertion, tire seating + pressure, reflector and bell presence where required, and a pre-delivery test ride with the brakes bedded in. Frame, fork, wheelset and groupset components are sourced from manufacturers who certify their own products against the applicable safety standards; Corvayle LLC retains supplier conformity documentation alongside this certificate. The build-by-build QC record (signed by the Corvayle tech who completed the build) is the test record for purposes of 16 CFR Part 1110.

5 • AS-BUILT PARTS LIST

4 non-consumable items + 1 bundled / consumable

ITEM	SKU / SERIAL	QTY
Winspace SLC Disc Frameset	_____	1
Elitewheels Drive 50D Wheelset	_____	1
Shimano Dura-Ace Di2 R9200	_____	1
Continental GP5000 S TR 700x28	_____	2
Silca bar tape + bar plugs (bundled)	_____	1

Builder fills the SKU / Serial column for items the customer should keep on record (frame, fork, wheelset, groupset).

TORQUE SETTINGS

Torque every fastener; do not exceed. Filled-in values are verified from the manufacturer manual – confirm against it. Blank lines: read the value from the component's manual and write it in.

FASTENER / JOINT	TORQUE	NOTES	SOURCE
Stem faceplate (bar clamp) bolts	_____		
Stem steerer clamp bolts	_____		
Headset top cap (preload)	_____		
Seatpost clamp / seat collar	_____		
Saddle rail clamp	_____		
Bottle cage bolts	_____		
Brake caliper mount	_____		
Disc rotor bolts	_____		
Brake / shift lever clamp	_____		
Cassette lockring	_____		
Crank bolt / arm	_____		
Chainring bolts	_____		
Bottom bracket	_____		
Rear derailleur (mount + pinch)	_____		
Front derailleur (mount + pinch)	_____		
Thru-axles (front + rear)	_____		

6 • 16 CFR 1512 COMPLIANCE VERIFICATION

Each item below maps to a clause of 16 CFR Part 1512 (Requirements for Bicycles). Before signing, the Corvayle certifier verifies each clause is satisfied on this specific bicycle.

- §1512.4 **Sharp edges & protrusions.** Inspected for unprotected sharp edges, points, or protrusions that could contact the rider in normal use. Bar ends are plugged. Cable ends are capped or shrouded.

- §1512.4(g) **Control cable ends.** Shift and brake cable ends are capped or otherwise protected – no exposed wire strands.

- §1512.5(a) **Brake actuation – both wheels.** Functional brakes are present on both front and rear wheels. Each brake actuates fully and releases cleanly.

- §1512.5(b) **Brake pad / pad mount integrity.** Brake pads (or disc pads / rotors) are intact, properly seated, and not contaminated. Rotors are true; pad-to-rotor (or pad-to-rim) clearance is set.

- §1512.5(b)(3) **Hand-brake lever reach.** Maximum reach distance from grip to lever is within the rule's limit, allowing actuation by a rider of expected hand size.

- §1512.6(a) **Handlebar stem insertion.** Handlebar stem is inserted past the minimum-insertion mark. Stem clamp is torqued to manufacturer spec.

- §1512.6(b) **Handlebar clamp.** Handlebar is clamped square in the stem to manufacturer torque spec; rotation under expected load is prevented.

- §1512.7 **Pedals – tread, reflectors, integrity.** Pedals are securely installed (correct L/R thread). Tread surfaces are intact; clipless pedals are functional. Where the spec includes platform pedals, pedal reflectors are present or the customer has acknowledged supplementary equipment.

- §1512.8 **Drive chain.** Chain is the correct length, indexed across the cassette, lubricated. Chain ring/cassette teeth are not worn beyond manufacturer tolerance.

- §1512.9 **Protective guards (where required).** Chainguard / chainstay protector is fitted where the design requires one (or the rider has signed off on a guards-free spec for sport use, where the rule permits).

- §1512.10 **Tires – pressure, seating, sidewall.** Tires are seated evenly with no bead lift; sidewalls are intact; pressure is at manufacturer's recommended figure (or the rider's setup pressure where they have specified one).

- §1512.11 **Wheel build – true & dish.** Each wheel is true (radial + lateral) within the manufacturer's tolerance; dish is set; spoke tension is even.

- §1512.12 **Hub retention.** Wheels are fully seated in dropouts. Thru-axles or quick-releases are torqued / clamped to manufacturer spec.

- §1512.13–14 **Fork & frame integrity.** Frame and fork are visually inspected for cracks, deformation, paint anomalies indicating substrate damage, or any structural defect. Headset bearings are pre-loaded; no play.

- §1512.15 **Saddle clamp & rail integrity.** Saddle is mounted to the seatpost clamp at the customer's fit position; clamp bolts are torqued to manufacturer spec; rails are intact.

- §1512.16 **Seatpost minimum insertion.** Seatpost is inserted past its minimum-insertion mark. Seatpost clamp / collar is torqued to manufacturer spec.

- §1512.17 **Handlebar grip / bar tape.** Drop bars are wrapped end-to-end with no exposed metal at the bar ends; flat bars carry grips. Bar ends are plugged (drop bars) or the grip end caps the bar.

- §1512.18 **Reflectors.** Corvayle sourced and fitted a CPSC-compliant reflector set on this bicycle to satisfy §1512.18 – front (white) + rear (red), with pedal/wheel reflectors included where the rule requires them or the supplied pedals carry them. Verified present and aimed before delivery.

- §1512.19 **Owner's manual / assembly instructions.** The customer receives this certificate, the assembled-as-built parts list, frame and groupset documentation from the respective manufacturers, and a copy of the rider's fit profile (where one was supplied).

- §1512.4-.19 **Pre-delivery test ride.** Bicycle has been test-ridden by the Corvayle certifier with brakes bedded in. No abnormal noise, no shifting / braking deficiency, no unexpected play, no wheel rub.

7 · CORVAYLE BUILD STANDARD – ADDITIONAL CRAFTSMANSHIP

Work performed over and above the federal compliance checklist – what the customer pays the Corvayle build & sourcing fee for.

- Disc-brake mount facing.** Paint overspray on the disc brake mount areas (post-mount / flat-mount) gets carefully scraped or faced so the calipers seat flat. Lets us run brake alignment true on the stand without shimming around lumps of paint.
- Headset bore prep.** Light sanding of the headset bore where paint or fibre has bled in, so the bearings sit square. We chase the seat-tube and clean the BB shell threads / faces the same way.
- Bolt torque, anti-seize and assembly compound.** Every bolt to the manufacturer's spec with a calibrated torque wrench. Titanium hardware gets anti-seize, carbon contact points get carbon paste, bottom-bracket threads get the right grease for the standard.
- Proprietary Garmin / out-front mount included.** If your frame or integrated cockpit uses a proprietary head-unit mount (e.g. Winspace / Yoeleo / aero cockpit out-front mounts), we source the matched mount and include it in the build – no hunting for it after delivery.
- Tubeless seating + bedding-in.** Wheels go out tubeless-seated (when you've picked tubeless tires), sealant added, pressures dialled. Brakes are bedded in on a short test ride before the bike ships.
- Frame protection at high-wear points.** Frame protection tape on chainstay, downtube cable-rub points and seatpost interface. Honest minor-flaw inspection – if we spot a paint chip, a misaligned decal or a fibre layup blemish, we flag it for you before final assembly.

8 · SIGNATURES

By signing, the Corvayle certifier confirms the QC checklist above is complete to spec, every torque value is on the rider's torque sheet, and the bicycle has been test-ridden with the brakes bedded in – and certifies the bicycle's conformity to the rules listed in §2 of this document.

Component coverage beyond Corvayle's assembly is the manufacturer's call; Corvayle points the rider to the right contact, but running any claim and return shipping is theirs.

Corvayle certifier (signature & date)

Customer signature on pickup / delivery

Corvayle LLC · Kirkland, WA · corvayle.com · compliance@corvayle.com

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